

STA. RITA HILLS

There's only one way to describe our Rancho Santa Rosa estate vineyards: serene. Located in the Sta. Rita Hills AVA of Santa Barbara County, this stunning, south-facing hillside features vines that climb from 500 to 1,000 feet above sea level. The soils are marine-based and the weather is consistently cool thanks to moist ocean breezes that sweep the property daily. The vineyard is farmed with painstaking care and attention usually associated with much smaller properties. In fact, the Rancho Santa Rosa Vineyard was originally conceived as a series of individual micro-vineyards delineated by soil, exposure, elevation, grade, rootstock and clone.

## VINTAGE

The 2017 vintage started off with an extended cool growing season staging us for a later than normal start date to harvest. We had some concerns, but just like clockwork, we got some intense Labor Day heat which pushed the vines to maturation. The disease pressure was low and quality was good so having a little patience was a good virtue to possess. We also had the anomaly of a hard frost the first week of October with temperatures dipping down to 29° in some of the lower elevation blocks pushing us to pull in the last bit of fruit quickly. Harvest wrapped up on October 23 with mother nature delivering us a roller coaster of weather but with it a nuance and diversity of fruit expression.

## WINEMAKING

The grapes were gently whole-cluster pressed and transferred to tank after harvest. After a day of cold-settling, the juice was inoculated and racked to 30% new French oak barrels. It then underwent regular stirring of the lees for added texture and complexity. All lots were kept separate throughout vinification and aging to ensure character distinctiveness and quality. After aging for 18 months in barrel under cool cellar conditions, the wine was bottled.

## TASTING

This light, straw-hued wine has aromas of citrus, jasmine and lightly toasted hazelnut. The bright, clean minerality on the palate gives way to notes of Meyer lemon preserves, lime zest and white nectarine with a subtle finish of toasted graham.

APPELLATION STA. RITA HILLS

VINEYARD RANCHO SANTA ROSA EAST & WEST

COMPOSITION 99% CHARDONNAY,

1% Grüner Veltliner

COOPERAGE 30% NEW FRENCH OAK; BOUTES &

World Cooperage

AGING 18 MONTHS

ALCOHOL 14.3%

TA 6.9 G/L

PH 3.47

BOTTLING DATE APRIL II, 2019

PRODUCTION 3,385 CASES

