



# 2024 Handmade Estate Rosé - Rutherford

#### VINTAGE

The 2024 white wine harvest in Rutherford, Napa Valley, was marked by favorable conditions leading to high-quality fruit. The growing season began with abundant winter rainfall, which provided essential soil moisture and supported healthy vine development. A mild winter and spring were followed by a warm June and extended heat in July, accelerating ripening. The early harvest preserved acidity and resulted in white wines with strong varietal character and pronounced aromatics.

#### VINEYARDS & WINEMAKING

Our 2024 Rosé is 100% Malbec fruit from our estate in Rutherford, Napa Valley. In addition to its historical importance, Rutherford is a premier region for luxury-class wines farmed in the famous Rutherford Dust. The fruit was harvested September 6, 2024 and aged five months in stainless steel tanks with only 2.1% malolactic fermentation. The wine was bottled March 12, 2025.

### WINEMAKER'S NOTES

A crisp and refreshing wine perfect for the spring and summer seasons, our 2024 Estate Rosé opens with aromas of bright raspberry, strawberry, nectarine, and a touch of lemon peel. The palate offers delightful orange, mandarin, and pink grapefruit, with fresh lime on the long, bright finish. Pair with ceviche or goat cheese and strawberry salad.

## STATISTICS

APPELLATION	Rutherford, Napa Valley	ALCOHOL	14.3%
VINEYARD	Foley Johnson Estate	ТА	6.21 g/L
COMPOSITION	100% Malbec	рН	3.55
AGING	5 months in stainless steel	BOTTLING DATE	March 12, 2025
PRODUCTION	94 cases		

