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# Four Graces

# 2023 WILLAMETTE VALLEY RESERVE PINOT BLANC

Established in 2003, The Four Graces is committed to making rich, complex wines where the fruit may be elegantly expressed. The winery offers pinot noir as well as small amounts of pinot gris, pinot blanc and chardonnay. The wines are produced from our four estate vineyards - Foley Family Estate, Doe Ridge Estate, Weathergage Estate, and Black Walnut in the Willamette Valley. Highly acclaimed, The Four graces wines are hand-crafted in small lots using traditional techniques coupled with the most modern technology in winemaking.



### VINTAGE

The growing season got off to a slow start in 2023 and there were concerns of a very late vintage. Unusually warm weather in April and May caused rapid vine growth, catching up to previous vintages. Heat spikes in August led to some sunburn and continued the warming trend of the season. 2023 ended up being one of the warmest and earliest seasons on record.

### VINEYARD

The grapes for the 2023 Reserve Pinot Blanc came from blocks B2, B3, and B4 of the Foley Family Estate in the Dundee Hills.

### TASTING NOTES

This Reserve Pinot Blanc combines mouthwatering aromas of pear and honeydew melon with notes of lime zest. The palate is mineral-driven with a briny character and complex interplay of acidity and richness that resolves on the lengthy finish. This wine pairs beautifully with grilled scallops, crab cakes, or pork tenderloin.

## TECHNICAL DATA

Appellation: Dundee Hills, Willamette Valley Vineyard Source: Foley Family Estate Vineyards

Varietal Composition: 100% Pinot Blanc

Aging: 14 months in neutral French oak

Alcohol: 13.9% pH: 3.42 TA: 5.81 Residual Sugar: 0.42 g/L