



## WINEMAKER'S NOTES

### 2023 ALEXANDER VALLEY CABERNET SAUVIGNON

**BOLD. UNAPOLOGETIC.** ROTH ESTATE IS A BOLD EXPRESSION OF LUXURY BORDEAUX VARIETALS FROM SONOMA COUNTY'S BEST AVAs. THE WINERY WAS FOUNDED TO HONOR THE BOLD CHARACTER AND RELENTLESS SPIRIT THAT BROUGHT THE FOUNDER'S FAMILY TO AMERICA. IN 2001, ROTH BEGAN PRODUCING CABERNET SAUVIGNON BLENDS FROM EXCEPTIONAL HILLSIDE LOCATIONS IN THE ALEXANDER VALLEY AND ESTABLISHED A FOLLOWING TO WARRANT ITS OWN WINERY, CAVES AND TASTING ROOM IN HEALDSBURG. TODAY, ROTH IS RECOGNIZED FOR ITS HISTORY OF HIGH ACCLAIM AND STRONG COMMITMENT TO PRODUCING BOLD, POWERFUL BORDEAUX WINES WITH THE TRUEST AND BEST EXPRESSIONS OF THE LAND.



#### OUR THOUGHTS

Our 2023 Cabernet Sauvignon is dark, brooding and layered with bold characters. Upon opening, black pepper, sage, leather and dark plums fill the air. The palate delivers a rich, round mouthfeel and abundant baking spices, cassis, vanilla, and cocoa. Smooth, velvety tannins linger on the finish.

#### 2023 VINTAGE

The winter of 2022-2023 saw record rainfall, ending years of drought conditions throughout Sonoma County. With below average temperatures in winter and spring, budbreak was significantly delayed. Continued cool weather through summer led to harvest beginning 2 weeks later than average. This gave the grapes ample time to hang on the vine which helped develop full flavors while maintaining vibrant acidity.

#### VINEYARDS & WINEMAKING

Roth Estate Cabernet Sauvignon is made from select vineyard sites within the exceptional hillsides of Alexander Valley. The region's low-vigor, volcanic soils coupled with the balance of warm days and cool nights provide intense and concentrated fruit. After harvest, the wine was fermented in temperature controlled stainless steel tanks where it was cold-soaked and pumped over once a day for several days. Once fermentation was complete, the wine was transferred to barrel and stirred weekly until malolactic fermentation was complete. It was aged in American oak (10% new) for 14 months prior to bottling.

#### COMPOSITION & ANALYSIS

90% Cabernet Sauvignon, 4% Petit Verdot, 3% Merlot, 2% Malbec, 1% Syrah  
Sur lie aged in 50% French and 50% American oak for 18 months (16% new)  
Titratable Acidity: 5.8 g/L | pH: 3.81 | Alcohol by Volume: 14.5%