



# LINCOURT

## PINOT NOIR *Annie Dyer* 2021



When Proprietor Bill Foley founded Lincourt in 1996, the Sta. Rita Hills region of Santa Barbara County was largely undiscovered. Today it is one of California's most coveted, cool-climate, viticultural regions. Lincourt wines are produced primarily from two estate vineyards within the AVA – wines that are rich, structured, fruit forward, and regionally exact.

### VINTAGE

The 2021 vintage was marked by a cooler and longer growing season, which provided fruit of wonderful concentration. The moderate weather throughout the year in the Sta. Rita Hills provided incredible fruit quality and balanced acid levels. Harvest was completed on October 23, 2021.

### VINEYARDS & WINEMAKING

As part of the original Spanish Land Grant, Rancho Santa Rosa Vineyard is one of Santa Barbara's most historic properties. This beautiful south-facing hillside climbs from 500 to 1,000 feet above sea level. This wine features Pinot Noir clones 667 and Pommard. After harvest, the fruit was cold soaked for four days and then fermented in open top stainless steel tanks before being transferred barrel for aging. This wine spent 18 months in 60% new French oak and was bottled in March 2023.

### TASTING NOTES

The 2021 Annie Dyer Pinot Noir opens with aromas of brambled boysenberry cobbler, black pepper, chambrde liquor, and dark plum accents. On the palate, this wine shows great depth featuring plenty of dark fruit. Blackberry, boysenberry, and earthy pomegranate are complemented by hints of peppercorn and cocoa on the finish.

**APPELLATION** *Sta. Rita Hills* | **COMPOSITION** *100% Pinot Noir*

**HARVEST DATES** *September 8 - October 23* | **COOPERAGE** *18 months in French oak, 60% new*

**ALCOHOL** *14.3%* | **TA** *5.83 g/L* | **pH** *3.55*

*1,200 cases bottled March 21, 2023*



Lincourt Vineyards 1711 Alamo Pintado Road, Solvang CA 93463

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