



# —THE— *Four Graces*

## 2023 DUNDEE HILLS RESERVE PINOT NOIR

*Established in 2003, The Four Graces is committed to making rich, complex wines where the fruit may be elegantly expressed. The winery offers Pinot Noir as well as small amounts of Pinot Gris, Pinot Blanc and Chardonnay. The wines are produced from four of our estate vineyards - Foley Family Estate, Doe Ridge Estate, Weathergale Estate, Black Walnut Estate and other top sites in the Willamette Valley. Highly acclaimed, The Four Graces wines are hand-crafted in small lots using traditional techniques coupled with the most modern winemaking technology.*



### VINTAGE

The 2023 growing season got off to a slow start and there were concerns of a very late vintage. However, unusually warm weather in April and May caused rapid vine growth, helping to catch up to previous vintages. Heat spikes in August led to some sunburn and continued the warming trend of the season, with 2023 ending up as one of the warmest and earliest seasons on record.

### VINEYARD

Sourced from some of the oldest plantings at the Foley Family Estate and Black Walnut Estate vineyards, this blend highlights the diversity and harmony of our Dundee Hills vineyards. Only 2 miles apart, the Black Walnut is one of the highest vineyards and latest ripening in the AVA, while the Foley Family Estate is one of the lowest and earliest to ripen. Both exhibit beautiful red fruits, earthiness, and unmistakable Dundee Hills structure.

### TASTING NOTES

The 2023 Dundee Hills Reserve Pinot Noir is chock-full of concentrated aromas of baked cherry, marionberry, and baking spice. A pure expression of the terroir, this wine has a refreshing acidity, delicate, fine-grained tannins, and a persistent, elegant finish. Enjoy this wine alongside cured meats, summer salads, and mild cheeses.

### TECHNICAL DATA

Appellation:	Dundee Hills, Willamette Valley
Vineyard Source:	Foley Family Estate, Black Walnut
Varietal Composition:	100% Pinot Noir
Clones:	115, 667, Pommard, Wadenswil
Aging:	14 months in French oak, 12% new
Alcohol:	14.1%
pH:	3.78
TA:	4.9
Case Production:	1,220